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[illegible]

Work Order ID 124893

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Thursday, September 25, 2014 1:10:03 PM

Item ID: D3459-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Float Step Mounting Plate
 Start Date: 9/25/2014 Start Qty: 30.00 *30* Cust Item ID:
 Required Date: 9/25/2014 Req'd Qty: 30.00 *30* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA3</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	*** STOCK IN STEP CELL***								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

29 14.10.21

14/10/24

14-10-23

Picklist Print

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Work Order ID: 124893

124893

Parent Item: D3459-1

D3459-1

Parent Item Name: Float Step Mounting Plate

Start Date: 9/25/2014

Required Date: 9/25/2014

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev: A New Issue 06-01-06 JLM
IPP Rev: B Waterjet 06-05-23 ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B0.187X04.00 0		Purchased		No		100	f	58.0168	0.347	11			DAS 23 9-89

M6061T6B0 187X04 000

**

6061-T6 Bar .187 x 4.00

Location

Loc Qty

Loc Code

MAT051

58.016842

m128265

16.116842

m129411

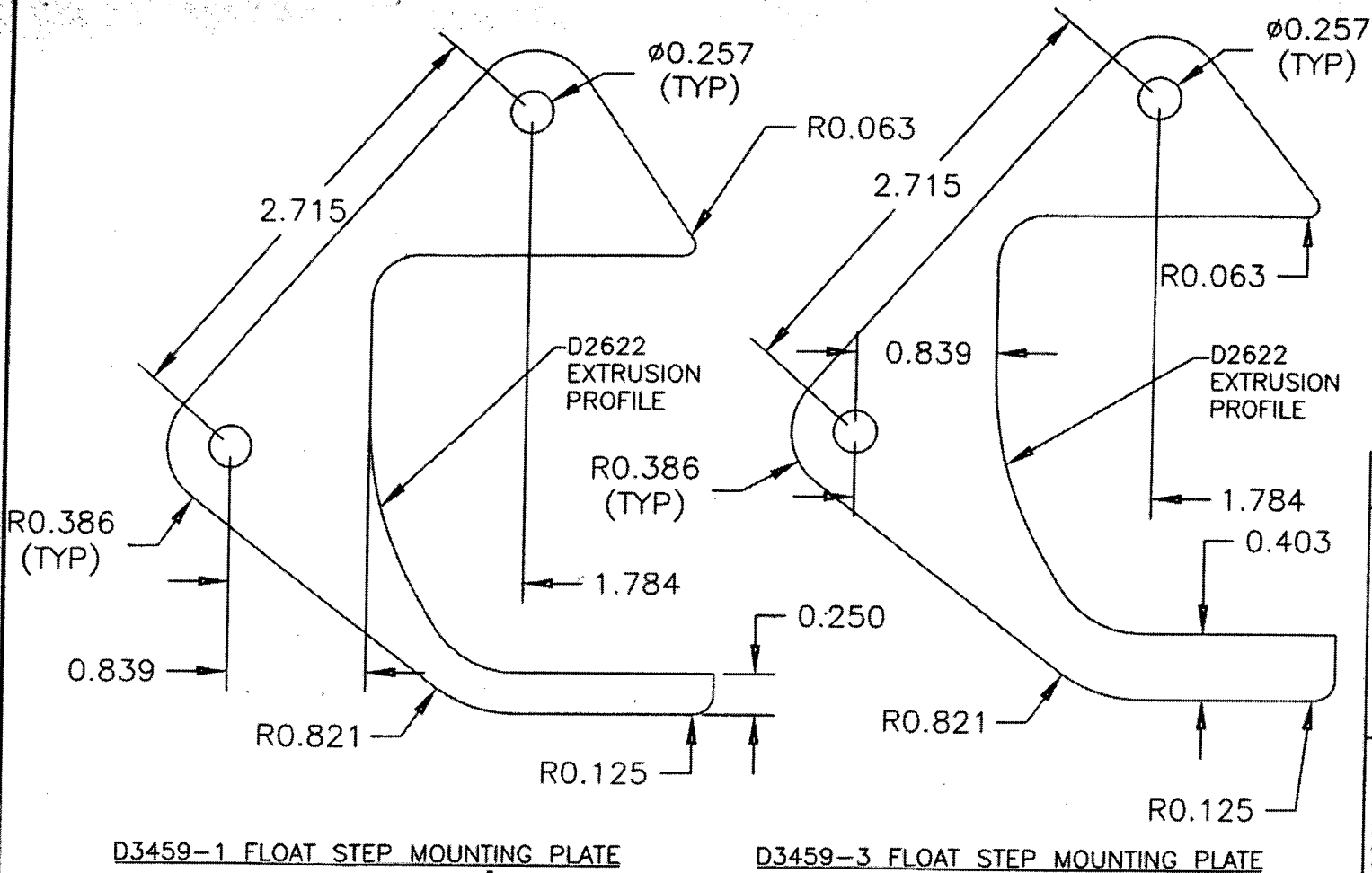
41.9

129411

14-10-8



DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	PORT HADLOCK, VA
44	44		
CHECKED	APPROVED	DRAWING NO.	REV. A
44	44	D3459	
DATE	TITLE	SHEET 1 OF 1	SCALE
05.09.23	FLOAT STEP MOUNTING PLATE		1:1
A	05.09.23	NEW ISSUE	



D3459-1/-3 FLOAT STEP MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOWN
RETURNED
ENGINEERING
UNCONTROLLED
SUBJECT TO APPROVAL
WITHOUT NOTICE
WORK
NO. 124893
ML5
140925

RELEASED
05.11.14